

**BALDOR® • RELIANCE** 

**Product Information Packet**

**EM3218T-BG**

**5HP,1750RPM,3PH,60HZ,184T,3640M,OPSB,F1**

Part Detail							
Revision:	N	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Elec. Spec:	36WGS270	CD Diagram:	CD0005	Mfg Plant:	
Mech. Spec:	36Q133	Layout:	36LYQ133	Poles:	04	Created Date:	10-27-2013
Base:	RG	Eff. Date:	04-08-2019	Leads:	9#16		

Specs			
Catalog Number:	EM3218T-BG	Heater Indicator:	No Heater
Enclosure:	OPSB	Insulation Class:	H
Frame:	184T	Inverter Code:	Inverter Ready
Frame Material:	Steel	KVA Code:	J
Output @ Frequency:	5.000 HP @ 60 HZ	Lifting Lugs:	No Lifting Lugs
Synchronous Speed @ Frequency:	1800 RPM @ 60 HZ	Locked Bearing Indicator:	Locked Bearing
Voltage @ Frequency:	460.0 V @ 60 HZ	Motor Lead Quantity/Wire Size:	9 @ 16 AWG
	230.0 V @ 60 HZ	Motor Lead Exit:	Ko Box
XP Class and Group:	None	Motor Lead Termination:	Flying Leads
XP Division:	Not Applicable	Motor Type:	3640M
Agency Approvals:	UR	Mounting Arrangement:	F1
	CSA EEV	Power Factor:	80
	CSA	Product Family:	General Purpose
Auxillary Box:	No Auxillary Box	Pulley End Bearing Type:	Ball
Auxillary Box Lead Termination:	None	Pulley Face Code:	Standard
Base Indicator:	Rigid	Pulley Shaft Indicator:	Standard
Bearing Grease Type:	Polyrex EM (-20F +300F)	Rodent Screen:	None
Blower:	None	Shaft Extension Location:	Pulley End

<b>Current @ Voltage:</b>	13.200 A @ 230.0 V	<b>Shaft Ground Indicator:</b>	Shaft Grounding
	14.000 A @ 208.0 V	<b>Shaft Rotation:</b>	Reversible
	6.600 A @ 460.0 V	<b>Shaft Slinger Indicator:</b>	No Slinger
<b>Design Code:</b>	B	<b>Speed Code:</b>	Single Speed
<b>Drip Cover:</b>	No Drip Cover	<b>Motor Standards:</b>	NEMA
<b>Duty Rating:</b>	CONT	<b>Starting Method:</b>	Direct on line
<b>Electrically Isolated Bearing:</b>	Not Electrically Isolated	<b>Thermal Device - Bearing:</b>	None
<b>Feedback Device:</b>	NO FEEDBACK	<b>Thermal Device - Winding:</b>	None
<b>Front Face Code:</b>	Standard	<b>Vibration Sensor Indicator:</b>	No Vibration Sensor
<b>Front Shaft Indicator:</b>	None	<b>Winding Thermal 1:</b>	None
		<b>Winding Thermal 2:</b>	None

<b>Nameplate NP3553L</b>											
<b>CAT.NO.</b>	EM3218T-BG										
<b>SPEC</b>	36Q133S270G1										
<b>HP</b>	5										
<b>VOLTS</b>	230/460										
<b>AMPS</b>	13.2/6.6										
<b>RPM</b>	1750										
<b>FRAME</b>	184T					<b>HZ</b>	60			<b>PH</b>	3
<b>SF</b>	1.15				<b>CODE</b>	J	<b>DES</b>	B		<b>CLASS</b>	H
<b>NEMA NOM. EFF</b>	89.5				<b>PF</b>	80					
<b>RATING</b>	40C AMB-CONT										
<b>CC</b>	010A					<b>USABLE AT 208V</b> 14					
<b>ENCL</b>	OPSB				<b>SER</b>						
<b>DE</b>	6206				<b>ODE</b>	6205					
<b>VPWM INVERTER READY</b>											
<b>CT30-60(2:1) VT3-60(20:1)</b>											

Parts List		
Part Number	Description	Quantity
SA271477	SA 36Q133S270G1	1.000 EA
RA258105	RA 36Q133S270G1	1.000 EA
36CB3004	36 CB CASTING W/1.09 DIA LEAD HOLE @ 6:0	1.000 EA
51XB1016A08	10-16X 1/2HXWSSLD SERTYB	2.000 EA
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 EA
HW3001B01	BRASS CUP WASHER, FOR #10 SCREW	1.000 EA
36EP3204B00	MASTER ODE,205 BRG,GRSR	1.000 EA
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 EA
HW5100A05	WVY WSHR F/205 & 304 BRGS	1.000 EA
36EP3205C00	MASTER DE,206 BRG,1.197SH,GRSR,LCK BRG	1.000 EA
51XN2520A20	SCREW, HEX WS SLT, ZN X	2.000 EA
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	2.000 EA
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 EA
XY2520A12	1/4-20 HEX NUT, DIRECTIONAL SERRATIONS	4.000 EA
36CB4516	36 LIPPED CB LID - GALVANNEAL	1.000 EA
51XW0832A07	8-32 X .44, TAPTITE II, HEX WSHR SLTD SE	4.000 EA
HW2501E16	KEY, 1/4 SQ X 1.750	1.000 EA
HA7000A02	KEY RETAINER RING, 1 1/8 DIA, 1 3/8 DIA	1.000 EA
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 EA
LB1508	LABEL "SHAFT GROUNDING BRUSH" 1.50 X .81	1.000 EA
HA6362ZP	LIFTING LUG FOR 36 FRAME MOTORS.	2.000 EA
MJ1000A02	GREASE, MOBIL POLYREX EM - 124047	0.050 LB
MG1000Y03	MUNSELL 2.53Y 6.70/ 4.60, GLOSS 20,	0.022 GA
HA3101A40	THRUBOLT 1/4-20 X 12.687	4.000 EA

<b>Parts List (continued)</b>		
<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
36AD2009A01	BAFFLE PLATE,MOD 36-OPSB INT SHAFT GRD	2.000 EA
LB1115N	LABEL,LIFTING DEVICE (ON ROLLS)	1.000 EA
LC0005E01	CONN.DIA./WARNING LABEL (LC0005/LB1119N)	1.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (1200/bx) 3/19	1.000 EA
NP3553L	ALUM SUPER-E VPWM INVERTER READY UL CSA-	1.000 EA
36PA1000	PKG GRP, PRINT PK1016A06	1.000 EA
PE-0000001	ZRTG PE ASSEMBLY	1.000 EA
FE-0000001	ZRTG FE ASSEMBLY	1.000 EA

**AC Induction Motor Performance Data**

Record # 53361 - Typical performance - not guaranteed values

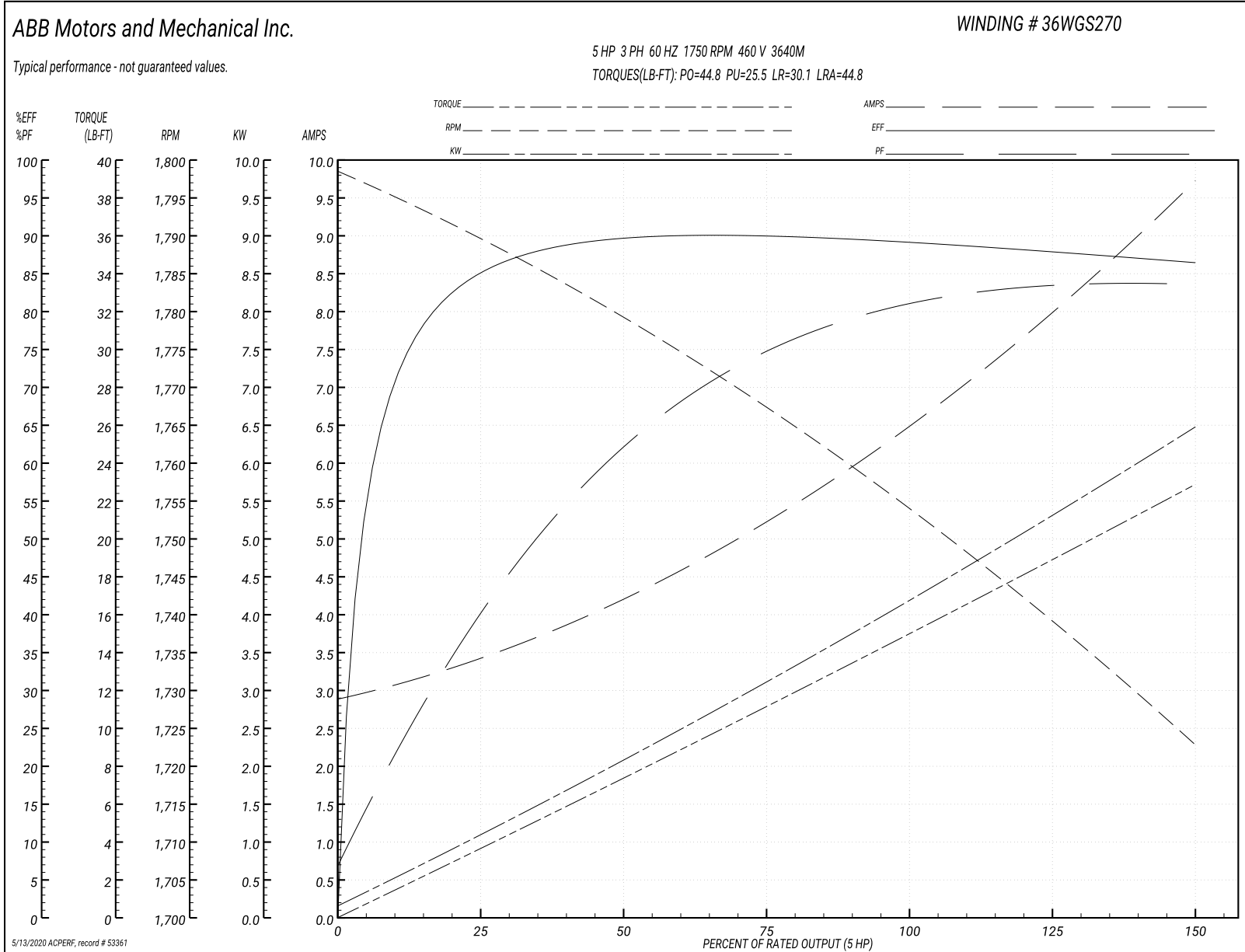
<b>Winding:</b> 36WGS270-R006	<b>Type:</b> 3640M	<b>Enclosure:</b> ODP
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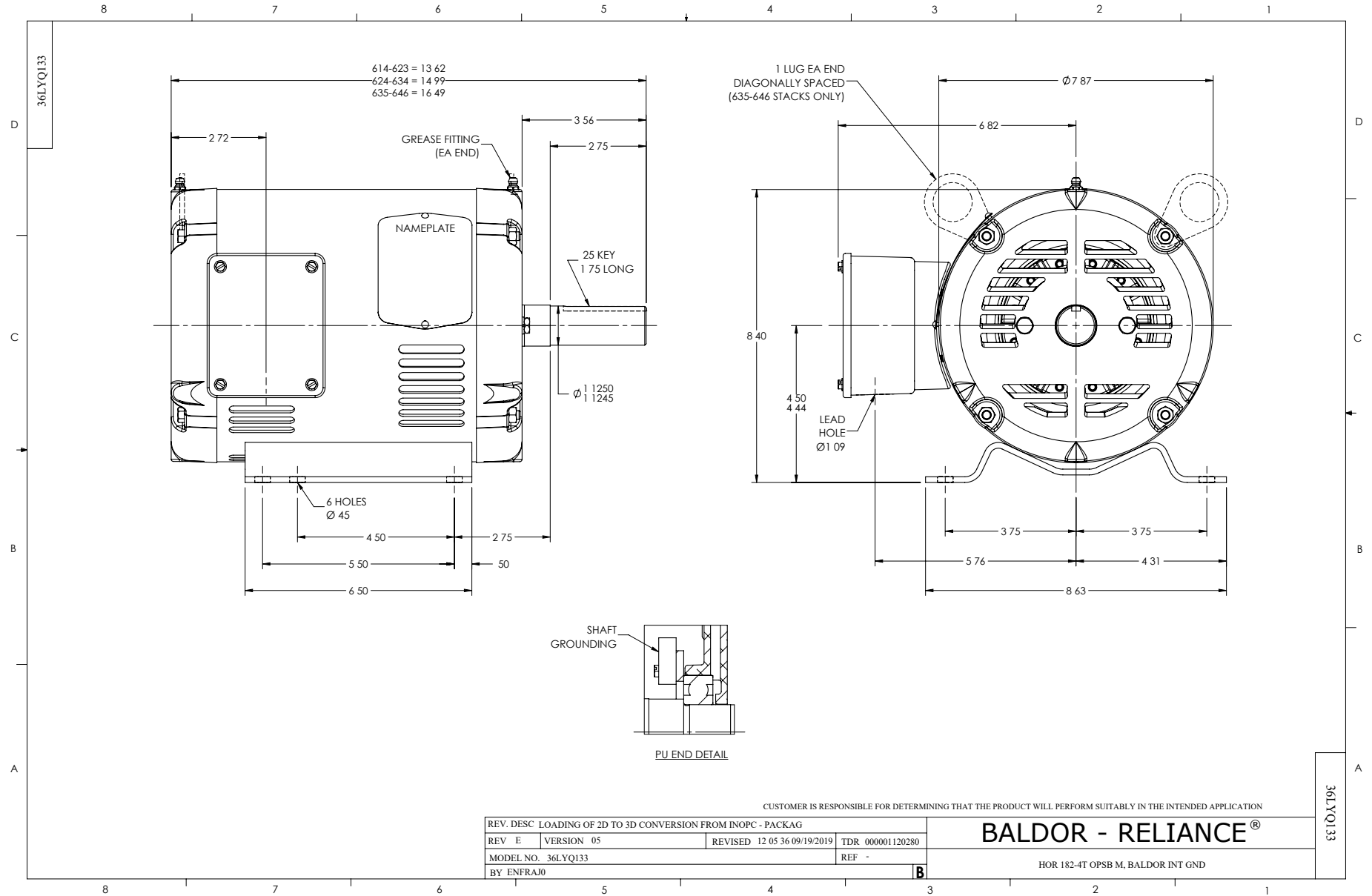
Nameplate Data				460 V, 60 Hz: High Voltage Connection	
Rated Output (HP)	5			Full Load Torque	15 LB-FT
Volts	230/460			Start Configuration	direct on line
Full Load Amps	13.2/6.6			Breakdown Torque	44.8 LB-FT
R.P.M.	1750			Pull-up Torque	25.5 LB-FT
Hz	60	Phase	3	Locked-rotor Torque	30.1 LB-FT
NEMA Design Code	B	KVA Code	J	Starting Current	44.8 A
Service Factor (S.F.)	1.15			No-load Current	2.97 A
NEMA Nom. Eff.	89.5	Power Factor	80	Line-line Res. @ 25°C	2.62 Ω
Rating - Duty	40C AMB-CONT			Temp. Rise @ Rated Load	44°C
S.F. Amps				Temp. Rise @ S.F. Load	54°C

Load Characteristics 460 V, 60 Hz, 5 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	42	64	75	80	83	84	82
Efficiency	84.4	89.3	89.8	89.4	88.3	86.2	88.7
Speed	1789	1779	1767	1754	1740	1722	1746
Line amperes	3.33	4.14	5.26	6.59	8.05	9.68	7.47

Performance Graph at 460V, 60Hz, 5.0HP Typical performance - Not guaranteed values





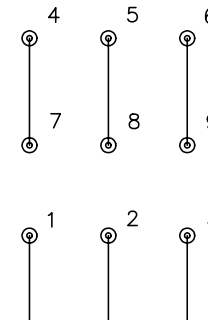
CD0005



LOW VOLTAGE  
(2Y)



HIGH VOLTAGE  
(1Y)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
90000		FILE: AAA00005140	MDL: -
		MTL: -	

**BALDOR ELECTRIC Co.**

3PH, DV, 9 LEADS

CD0005